

# Work Order ID 77804

**\*77804\***

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Item ID: D3957-044 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Hinge Assembly, Door RH Lower  
 Start Date: 12/21/11 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 12/21/11 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference: DISASSEMBLE

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3957	A								

110 0.00

**\*110\***

Small Fab

Small Fab

## Memo

PULL FROM STK:  
 1 X D3957-044 B 52922  
 DISASSEMBLE PART, RETURN TO STK:  
 1 X D3957-4 B 52975  
 1 X D3518-3 B 53454

0.00

SB 11/12/20

130

Identify as per dwg & Stock Location: Ship 0.00

**\*130\***

Packaging

Packaging

## Memo

0.00

(1)  
 (10) SP 11-12-21

**\*77804\***

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**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Start Date:** 12/21/11      **Start Qty:** 1.00      **\*1\***

**Cust Item ID:**

**Required Date:** 12/21/11      **Req'd Qty:** 1.00      **\* 1 \***

**Customer:**

**Reference:** DISASSEMBLE

**Approvals:** \_\_\_\_\_ **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

## Operation Description

### Set Up/ Run Hours

## Tool ID

Tool #

**Plan  
Code**

**Accept**  
**Qty**

Reject  
QtyReject  
Number.

**Insp.**  
**Stamp.**

140

QC21- Final Inspection - Work Order Release

0,00

**\*140\***

QC

## Memo

0.00

## Quality Control

MC  
11-12-72

# Picklist Print

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Work Order ID: 77804

Parent Item: D3957-044

Parent Item Name: Hinge Assembly, Door RH Lower

Start Date: 12/21/11

Required Date: 12/21/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3518-3		Manufactured	No				Each	9.0000					
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Stainless Steel Ball Joint Rod End

Location	Loc Qty	Loc Code
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ST064	9	
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39029	3	
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73938	6	
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D3957-044		Manufactured	No				Each	3.0000					
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Hinge Assembly, Door RH Lower

Location	Loc Qty	Loc Code
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ST100	3	
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52927	3	
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D3957-4		Manufactured	No				Each	0.0000					
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Hinge, Door RH Lower

B 53454 SP

B 52977 SP

B 53958

SP 11-12-20

# Picklist Print

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Work Order ID: 52927

Parent Item: D3957-044A-PRELIM

Parent Item Name: Hinge Assembly, Door RH Lower

Start Date: 10/19/09

Required Date: 11/02/09

Start Qty: 4.00

Required Qty: 4.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3518-3RevB Stainless Steel Ball Joint Rod End		Manufactured	No			100	Each	18.0000	4.0000			

REFERENCE ONLY

MS124818

Helicoil

Purchased

No

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	3	
	48211	3	
Main Warehouse	ST109	15	
	51108	5	
	52270	10	

100

Each

50.0000

4.0000

4X m-l 09/11/30

4X m-l 09/11/26

D3957-4A-PRELIM

Hinge, Door RH Lower

Manufactured

No

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	50	
	112503	50	

100

Each

0.0000

4.0000

4X m-l 09/11/30  
4 m-l 09/11/26

B 53958 => (8X) m-l 09/11/30